# Unmatched Allison Reliability Where You Need It The Most











## Fully Automatic Advantage

Our patented Continuous Power Technology™ delivers smoother, seamless, full-power shifts and superior acceleration and startability. Each shift is made automatically when appropriate, allowing drivers to precisely manage performance and exercise superior vehicle control.

#### More Control

Allison offers several model choices, giving you ultimate control over selecting the features and power you need. Purchasing the right automatic transmission to transport your students is an important decision. With an Allison, not only are you choosing the industry leader, but you are choosing the transmission that has been proven for decades to work in the school bus industry.

#### **Driver Benefits**

Once behind the wheel of an Allison fully automatic-equipped vehicle, drivers are more alert and in tune with the vehicle, leading to increased driver retention and better safety records.

Even experienced drivers benefit from more precise, safer handling and improved comfort.

Web-based and on-site training is available. To discuss further training, please contact your Allison Distributor.

## Integral Retarder<sup>1</sup>

The integral retarder available on an Allison transmission sets it apart from automated manual transmissions (AMTs). It helps the vehicle to slow down with less wear on the braking system. This results in greater control, maneuverability and optimized driving performance that will get you to your destination safely while minimizing brake usage.

#### Fail-Safe

Each Allison transmission is equipped with fail-safe controls. In the rare event of a failure, the transmission is designed to stay in gear, which allows it to continue operation, allowing the driver to move the vehicle to safety. With manual and AMTs, a vehicle could be stuck in place until help can arrive.

#### Prognostics

Allison prognostics monitor various operating parameters to determine and alert when service is due. This eliminates unnecessary fluid and filter changes and provides maximum transmission protection.

## **The Power** Of The Torque Converter

Allison's torque converter smoothly multiplies engine torque, delivering more power to the wheels. By multiplying the engine power, drivers get increased performance, faster acceleration and greater operational flexibility. An Allison fully automatic transmission increases power while an automated manual transmission (AMT) loses power with every shift. An Allison Automatic eliminates power interrupts so you can accomplish more, even with a smaller engine.

### **Automatic** Versus Automated Manual

While the manual clutch pedal is gone in an automated manual transmission (AMT), a mechanical clutch still facilitates the vehicle's launch. This mechanical clutch will wear and eventually burn out and need traditional maintenance and replacement, which means a vehicle spends more time being repaired and less time on the road.

Automated manual transmissions do not benefit from engine torque multiplication because engine torque must be controlled or limited to extend the life of the starting clutch, which limits vehicle performance.

Allison Automatics are unique because our patented torque converter experiences very little wear and our transmissions require only periodic fluid and filter changes to maintain peak performance. When maintenance is required, the Allison is easy to service, which gets your vehicle back on the road as soon as possible.





**DynActive™ Shifting**—This new innovative shift scheduling uses an algorithm to choose the most efficient shift point, based on your specifications, vehicle and environmental parameters. Older shifting technologies use shift schedules with fixed shift points.

**Neutral at Stop**—This feature trims fuel consumption and emissions by reducing or eliminating the load on the engine when the vehicle is stopped. There are two versions of Neutral at Stop:

- Standard Provides partial (first-level) neutral at stop.
- Premium Provides full neutral at stop and a new, low-speed coasting capability. Both versions lock the output while stopped to prevent rollback.

**Acceleration Rate Management**—A feature that mitigates aggressive driving by automatically controlling engine torque. Newly updated, in addition to five levels of control, it provides more precision by limiting vehicle acceleration to a customized calibrated rate.













From our headquarters in Indianapolis, Indiana, USA, to our manufacturing plants in Hungary and India, to approximately 1,400 Allison Authorized Distributors and Dealers around the globe, you are never far from the products, training, service and support you demand.

Our support starts from the moment an Allison transmission is specified. We work with you to ensure that the model and ratings fit your engine to create a tailored package of powerful performance and reliable efficiency. When you need parts or service, you can count on global access to factory-trained specialists and Allison Genuine Parts<sup>TM</sup>.